



902 Hwy 246, Sabetha, KS 66534

1-800-530-5624

## ***Relocation of Valve Actuator Cables***

Due to the placement of the front driver's side level lok (FLL07), new holes will need to be drilled in the frame rail to reposition the valve actuator cables for the 2017 Ford F-250/350/450 Cab Chassis Series of trucks.

1. The center of the top hole will be 1-5/8" from the top of the frame rail and 8-3/4" from the front edge of the frame rail.
2. The center of the middle hole will be 3" from the top of the frame rail and 8-3/4" from the front edge of the frame rail.
3. The center of the bottom hole will be 4-3/8" from the top of the frame rail and 8-3/4" from the front edge of the frame rail.
4. Drill pilot hole(s) prior to drilling the final hole diameter of 11/16".

***Note: Bottom hole not needed if your HydraBed has the 2 spool valve option.***

***Hole locations have been modified in frame rail for SN: 3160619 and after.***

